

# INSTALLATION INSTRUCTIONS

## TRADITIONAL LOCKER SIDE RAILS

### #89800 SERIES

# PUTCO

Please note: You *must* follow these instructions to install the parts correctly otherwise damage may occur.

**Read all instructions before installation and check to see if all parts listed are included.**

#### KIT CONTENTS

| Item# | Qty | Description             |
|-------|-----|-------------------------|
| 1     | 2   | Rocket Locker casting   |
| 2     | 2   | Standard Locker casting |
| 3     | 2   | Rail tube               |
| 4     | 1   | Hardware & bolt kit     |
| 5     | 4   | Rubber expander         |
| 6     | 4   | Spacers (if needed)     |

#### BOLT KIT CONTENTS

| Item# | Qty | Description               |
|-------|-----|---------------------------|
| 1     | 4   | 5/16" Allen head bolt     |
| 2     | 4   | Black plastic oval gasket |
| 3     | 4   | Back plate (flange nut)   |
| 4     | 4   | White nylon sleeve        |
| 5     | 4   | Full-size tube o-ring     |

#### RECOMMENDED TOOLS

##### Safety Tools

1. Eye Protection

##### Special Tools

##### Installation Tools

1. Allen wrench

##### Special Chemicals & Solutions

1. High quality automotive wax

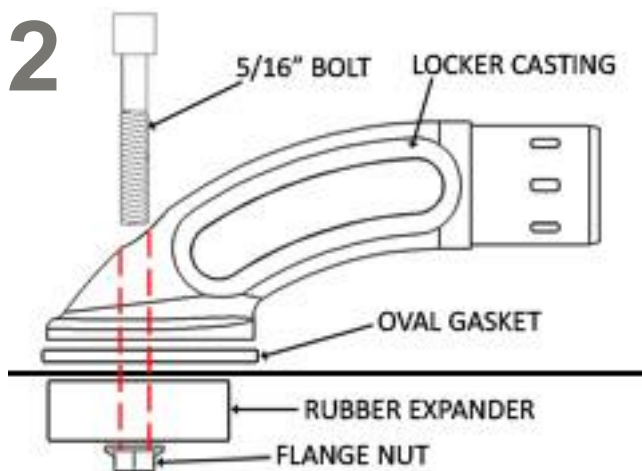
## LOCKER RAIL CASTING AND TUBE INSTALLATION INSTRUCTIONS

# 1

### Pre-installation preparation.

Verify the kit contents (check against parts listing).  
Remove the protective wrapping from the castings, tubes, and bolt kit.

# 2



### Assemble the Traditional Locker casting with all bolts and gaskets.

Install the bolt through the hole in the locker casting, black oval gasket, and rubber expander. Screw the back plate/flange nut onto the bolt and snugly tighten the plate against the rubber expander.

# 3

### Install Traditional Locker casting and tubes.

Insert the back plate and rubber expander into the stake pocket hole until the black gasket sits on top of the truck bed. Place an o-ring on the end of the casting and slide a tube over the casting. Slide a standard casting (with an o-ring installed) in the opposite end of the tube. Install a casting in the front stake pocket hole. *Note: For installation on a Toyota Tundra, insert the spacers between the factory bed cap and metal bed for rear casting installation.*

# 4

### Complete rail casting and tube installation.

Tighten each Allen headed bolt (front and rear castings). Continue tightening the bolts until the rail is securely attached to the truck bed.

**Putco recommends applying a high quality automotive wax to maintain the original appearance, help prevent water spotting, and protect against weathering on your new locker side rails.**

#### LIMITED WARRANTY

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco. Putco is not liable for any vehicle damage resulting from the installation of our Rocket Locker Side Rails.